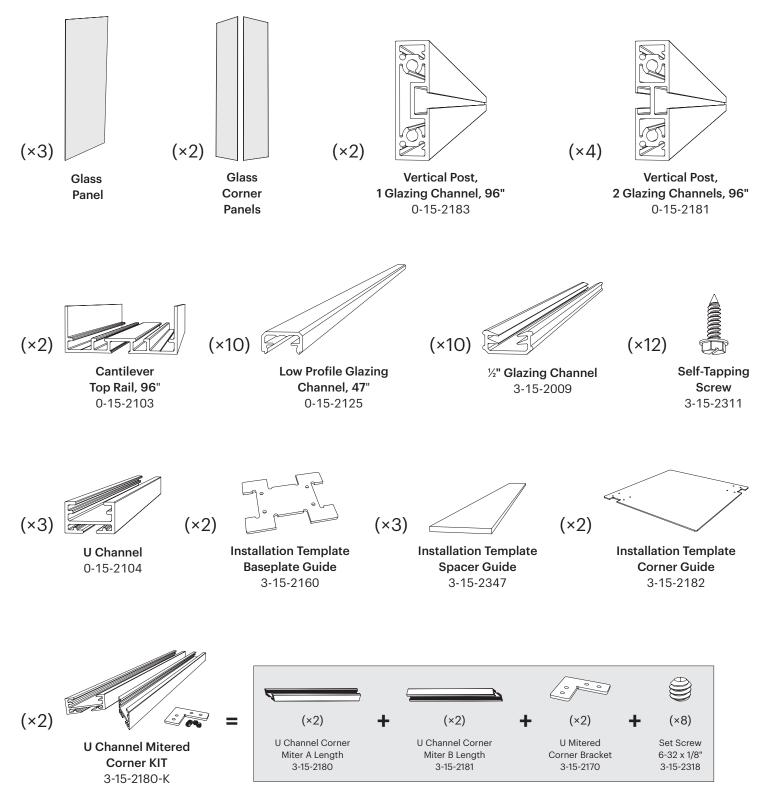




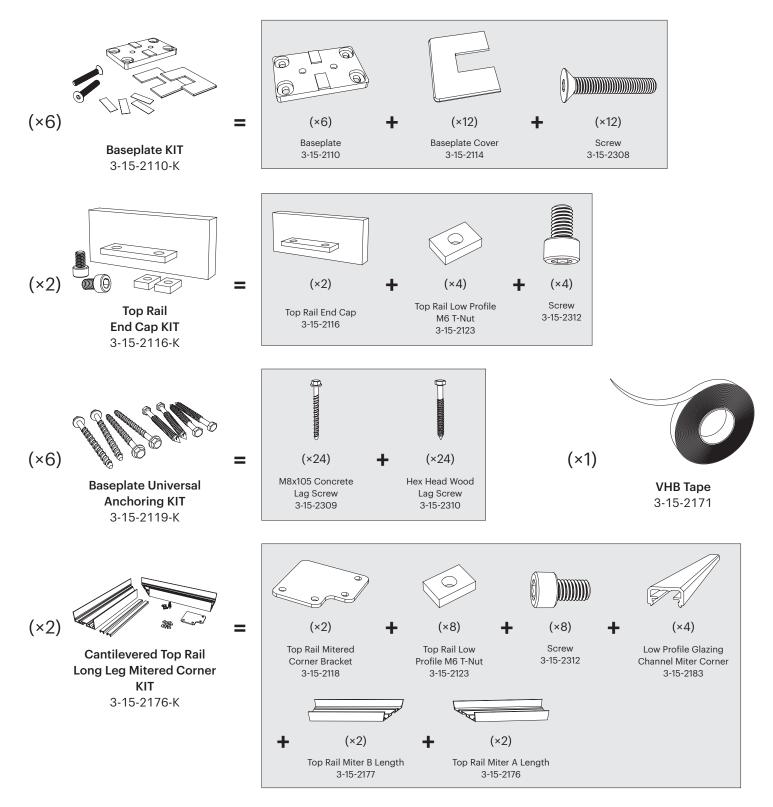
Contents Overview





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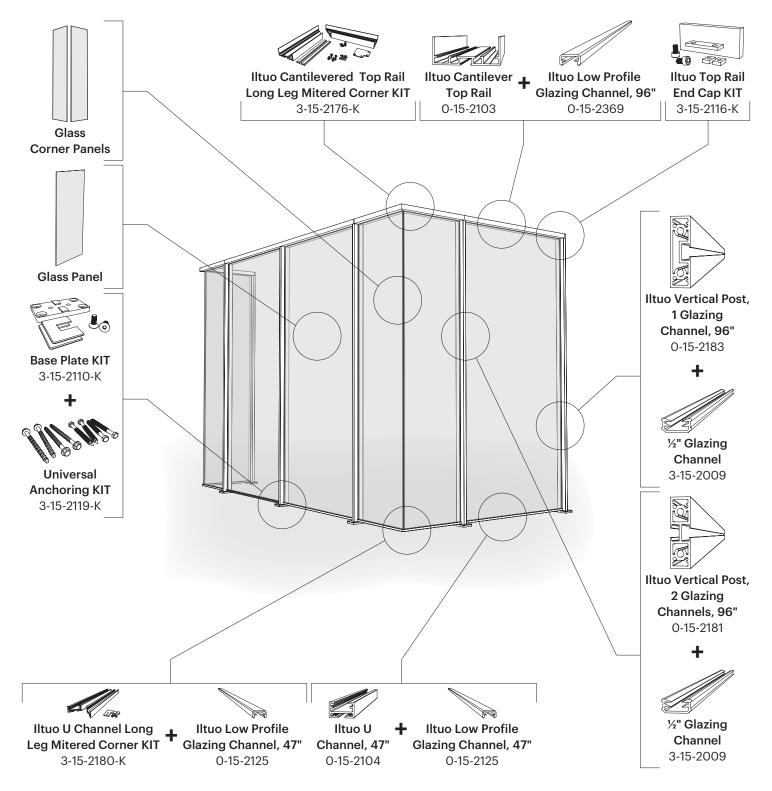
Contents Overview





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Overview

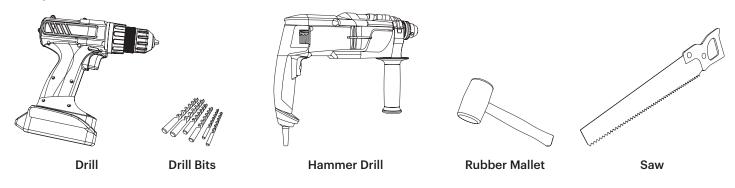




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Installation

Required Tools



Drill Pilot Holes (×24)

a **Baseplate templates Installation Template** (3-15-2160) will be provided. **Baseplate Guide** The baseplate template 3-15-2160 Installation Template has hole locations for **Corner Guide** drilling. Spacers will also 3-15-2182 be provided, unique to this configuration; cut to size **Installation Template** based off post dimensions **Spacer Guide** in the quoting phase. 3-15-2347

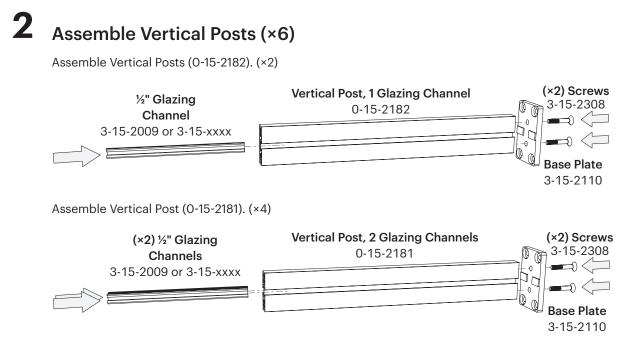
b Following the Iltuo Installation Template, drill pilot holes. Use appropriate pilot hole diameter and depth for the type of substrate you are fastening to.

*3form stocks the drill bits required for the concrete and wood pilot holes. If you wish to purchase a drill bit, please contact your 3form sales representative.

Substrate	Ø	Drill Bit	Depth	Anchors
Concrete	8mm	3-15-2350	min 4.3"	3-15-2309
Wood	³ ⁄16 ^{''}	3-15-2335	min 3.5"	3-15-2310

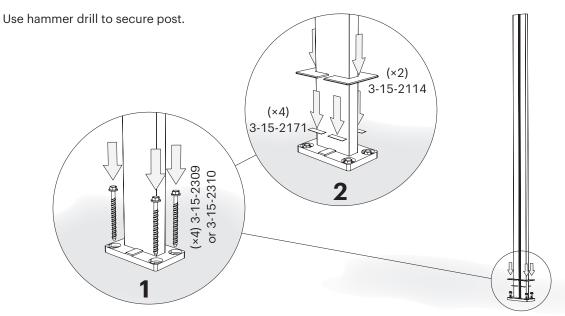
Iltuo-Glass SimpleSpec 200.101™

Installation





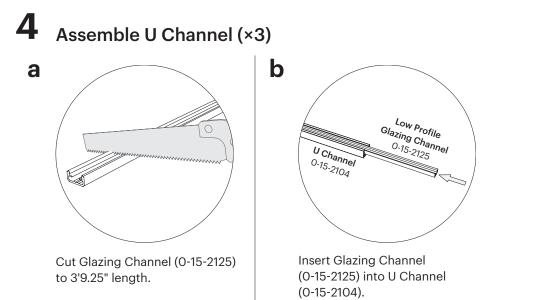
Secure First Vertical Post to Floor





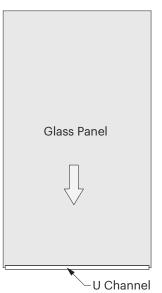
Installation

5

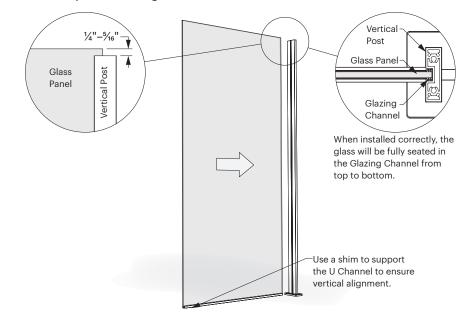


Install First Glass Panel

 With 2 people, orient the Glass Panel and lift it so that it is centered and fully seated in the U Channel. When fully seated, it should be difficult to remove the Glazing Channel and U Channel from the Glass Panel.



Insert long edge of the Glass Panel into the Glazing Channel in the anchored Vertical Post. Use a block and mallet to ensure the exposed edge is vertically leveled. Rest the U Channel on the Base Plate.
Use best practices for glass installation.

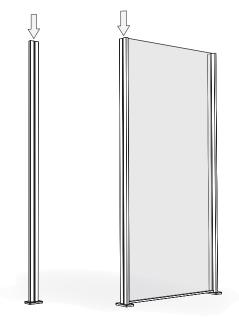


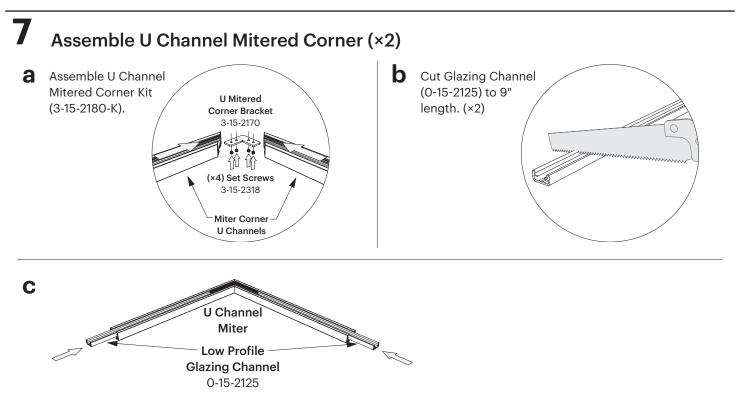


Installation



Secure Next 2 Vertical Posts







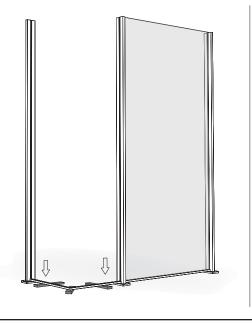
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Installation



C Nest the assembled U Channel Mitered Corner Kit (3-15-2180-K) on the 2 base plates of the corner posts. Use a shim to support both sides of the cantilevered corner during installation.

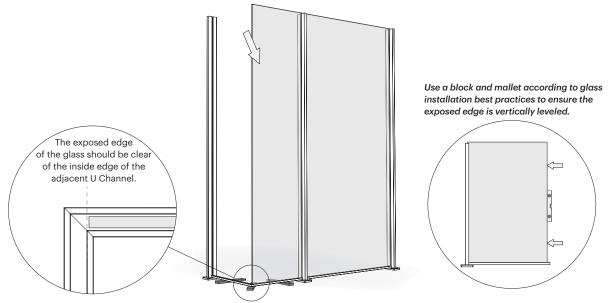


e Apply a small amount of silicone along the Glazing Channel prior to glass installation to doubly ensure the U Channel will stay attached to the glass.

8 Install First Glass Corner

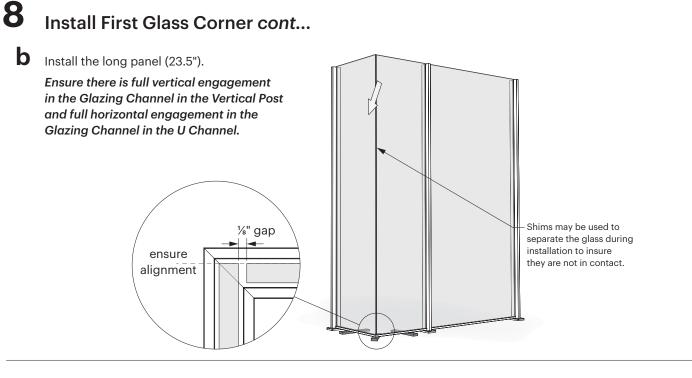
a The corner panels measure 23" and 23.5" wide. Install the narrow panel (23") first.

Ensure there is full vertical engagement in the Glazing Channel in the Vertical Post and full horizontal engagement in the Glazing Channel in the U Channel.





Installation

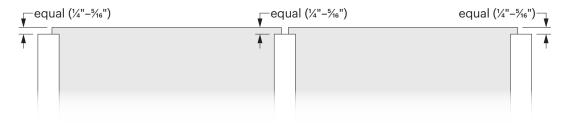


C Silicone the open seam and then remove the shims.

Install Remaining Posts and Panels

Follow Steps 3-8 to install remaining Glass Panels and Vertical Posts.

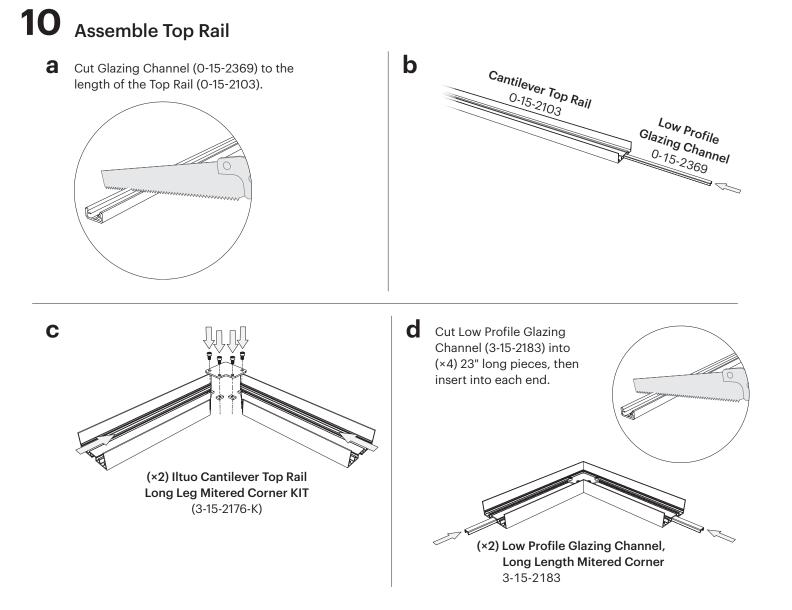
Ensure that additional Vertical Posts are level and square so that the glass consistently extends above the posts $\frac{1}{4}$ "- $\frac{5}{6}$ ". This is critical for the Top Rail engagement.





9

Installation



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Installation



